










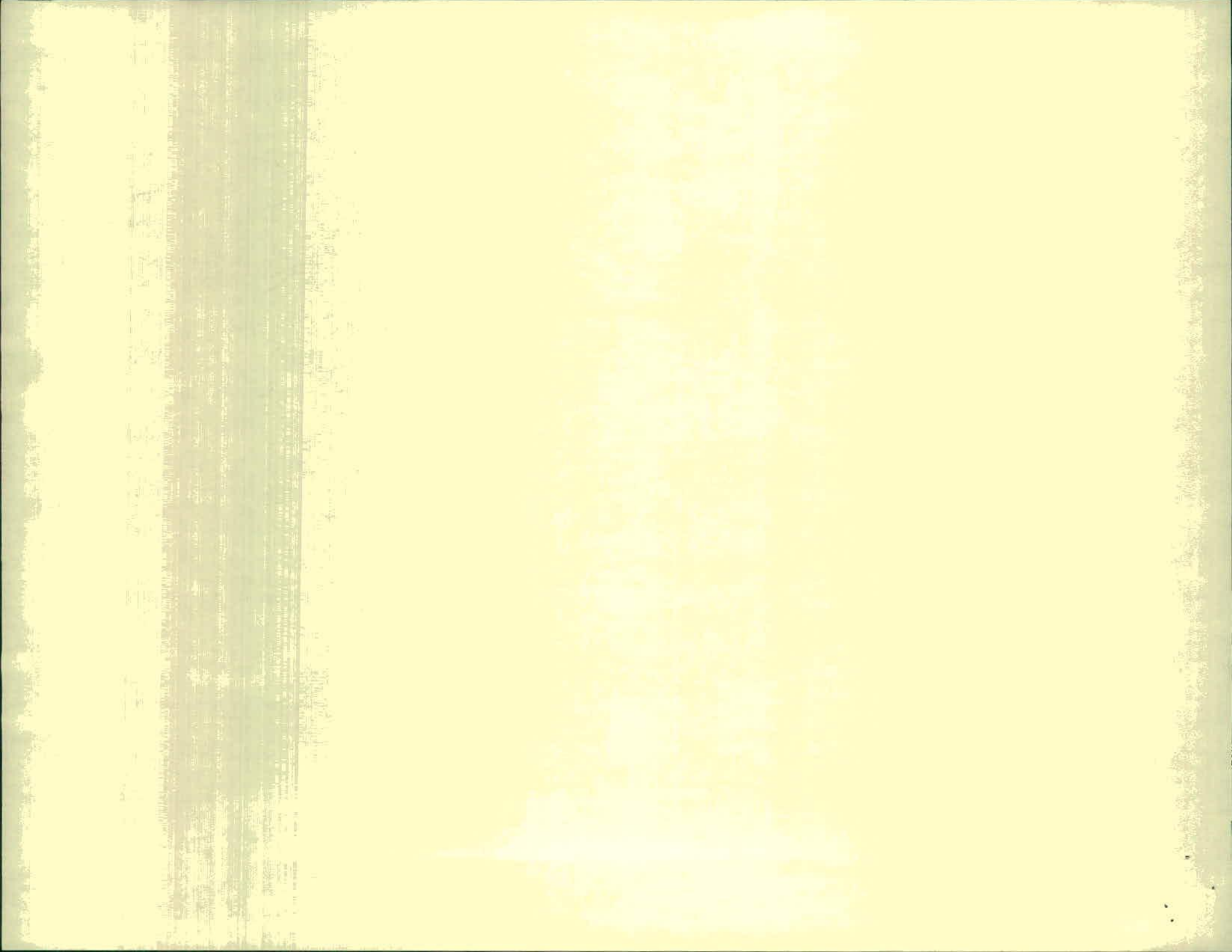


Date: Tuesday, 04/03/2008 11:52:03 AM  
 User: Linda Lacelle

# Process Sheet *split*

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BALL STUD
Job Number : 37674 <i>1</i>	
Estimate Number : 12583	
P.O. Number :	Part Number : D35547
This Issue : 04/03/2008 S.O. No. :	Drawing Number : D3554 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>17</i> Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 30210	Material :
Written By : <i>[Signature]</i>	Due Date : 07/03/2008 Qty: <i>16</i> Um: <i>40</i> Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est Rev:A New Issue 06-11-13 EC	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation: Description :
1.0	PG PURCHASING
 	
Comment: Issue P/O: <i>5918</i> <i>0208103104</i> Purchase Part Number: BS104 Supplier: LS Technologies Certificate of conformity is required <i>(100)</i>	
2.0	BS104 BALL STUD
 	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 16.0000 Each(s) BALL STUD	
3.0	PACKAGING 1 PACKAGING RESOURCE #1
 	
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached <i>12/4/13 (40)</i>	
4.0	QC6 DIMENSIONAL CHECK
 	
Comment: DIMENSIONAL CHECK <i>08/03/13 (x40)</i>	
5.0	PACKAGING 1 PACKAGING RESOURCE #1
 	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>ST 108</i> <i>AS 08/03/14 (x40)</i>	
<i>D3554-00149</i>	



Date: Tuesday, 04/03/2008 11:52:03 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BALL STUD

Job Number: 37674

Part Number: D35547

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

AD 08/03/19

(40)

Job Completion



run 2008/3/17

(40)

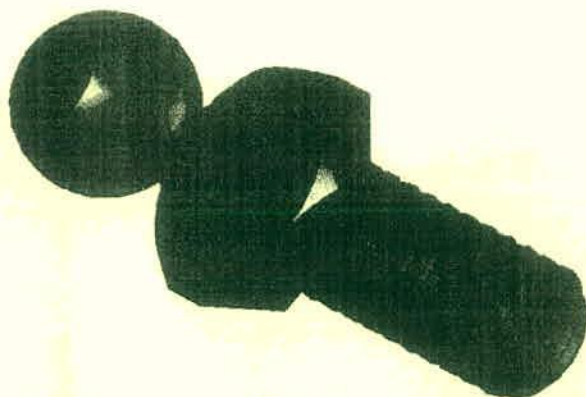




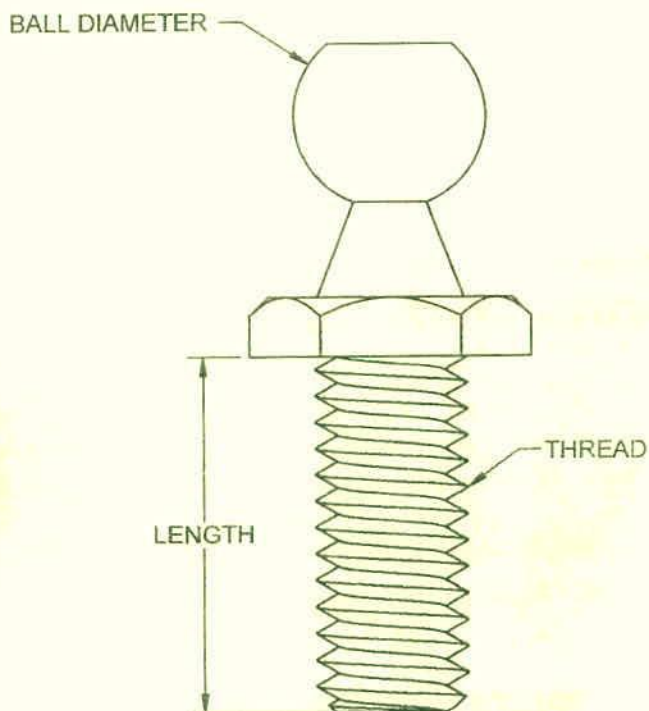


DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED [Signature]	DRAWING NO. D3554	REV. A SHEET 1 OF 1
DATE 06.08.28		TITLE BALL STUD	SCALE NTS
REV A	DATE 06.08.28	DESCRIPTION NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



RELEASED  
06/13



D3554-X BALL STUD

DART P/N	MATERIAL	BALL DIA	THREAD	LENGTH	POSSIBLE SUPPLIER
D3554-1	304 SS	10 mm	5/16-18 UNC	0.75"	McMASTER-CARR, P/N 9512K98
D3554-3	STEEL	10 mm	5/16-18 UNC	0.5"	McMASTER-CARR, P/N 9512K73
D3554-5	316 SS	10 mm	5/16-18 UNC	0.75"	McMASTER-CARR, P/N 9512K88
D3554-7	STEEL ZINC PLATED	10 mm	5/16-18 UNC	0.75"	LS TECHNOLOGIES, P/N BS104
D3554-9	STEEL ZINC PLATED	10 mm	5/16-18 UNC	1"	LS TECHNOLOGIES, P/N BS106

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LS Technologies Canada Inc.

Box 25032  
Saskatoon, SK  
S7K 8B7

## Packing Slip

Date	Packing Slip #
3/4/2008	4112

Name / Address
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

Ship To
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

P.O. No.	Rep	Ship Date	Ship Via
5818	Nolan	3/4/2008	Purolator - AIR

Qty	Description
60	BS104 .39 DIA BALL STUD ZINC PLATED 5/16-18 THREAD .75 LENGTH  40 Units on Back order - Will ship ASAP  Shipping and Handling PUROLATOR Collect - Tracking # 329011990531  Total GST Business Number: 875007718







P.O. Box 25032, Saskatoon, Saskatchewan, Canada S7K 8B7  
Ph: (306) 683-5000 Fax: (306) 683-6403  
E-mail: [info@lsttechnologies.ca](mailto:info@lsttechnologies.ca)  
Web: [www.lsttechnologies.ca](http://www.lsttechnologies.ca)

## Certificate of Compliance

This is to certify that the parts listed below meets specifications as required by your order.

40 ← 100 Units: BS104 – Ball Stud

Country of Manufacture: Canada

Date of Manufacture : 2007

This product is ROHS compliant.

We certify no mercury was used in the manufacture of this order.

Purchase Order # 5818

Invoice # 4112

L S Technologies Inc Canada

A handwritten signature in black ink, appearing to read "Nolan Fehr", written over a horizontal line.

Nolan Fehr  
Manager

